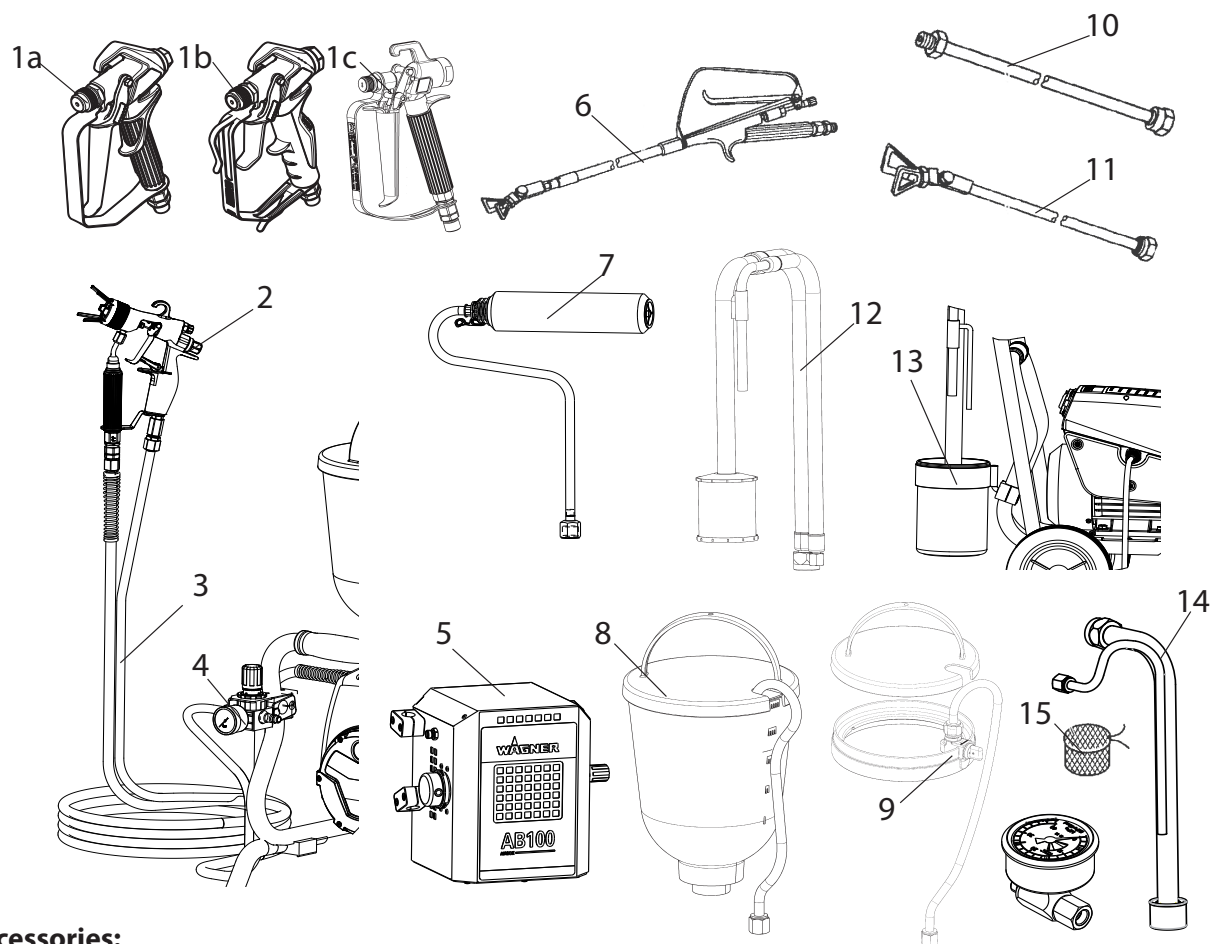


11 SPARE PARTS AND ACCESSORIES

11.1 SUPER FINISH 23 PLUS ACCESSORIES



Accessories:

ITEM	DESIGNATION	ORDER NO.
1a	Spray gun Vector Pro (2-finger) Spritzpistole Vector Pro (4 Finger)	0538 041 0538 040
1b	Spray gun Vector Pro (2-finger and 4-finger)	0538 043
1c	Spray gun AG-14 (stainless steel)	0502081A
2	AirCoat spray gun AC 4500 (blue)	2368 269
3	Double hose	9984 564
	HP hose DN-3, 7.5 m	9984 583
4	AirCoat-controler set	0340 250
5	AirBoost: Compressor for AirCoat	2347 935
6	Pole gun Length 120cm; G thread 7/8" Length 200cm; G thread 7/8"	0296 441 0296 442
7	Inner-Feed Roller	2418370
8	Hopper 5l	0341 265
9	Hopper cleaning ring (TopClean)	0340 930

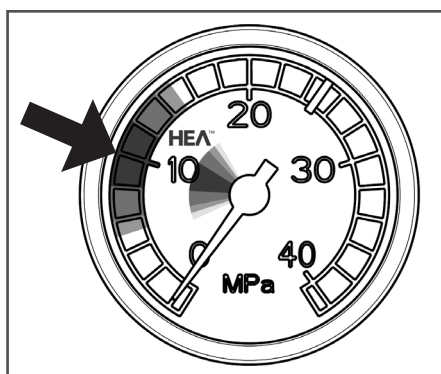
ITEM.	DESIGNATION	ORDER NO.
10	Tip extension Length 12.5 cm Length 20 cm Length 50 cm Length 75 cm	2418853 2418854 2418855 2418856
11	Tip extension with Sleuable knee joint Length 90 cm Length 180 cm	2418862 2418863
12	Suction system (flexible) for dispersionen	0034 630
13	Cleaning container for suction system with holder (only for flexible suction system)	2343 481
14	Suction system (rigid) for dispersions	2342 879
15	Filter bag, mesh width 0,3 mm	0097 531
16	Pressure gauge (HEA)	2383 995

HEA NOZZLES FOR LOW-MIST SPRAYING AT LOW PRESSURE

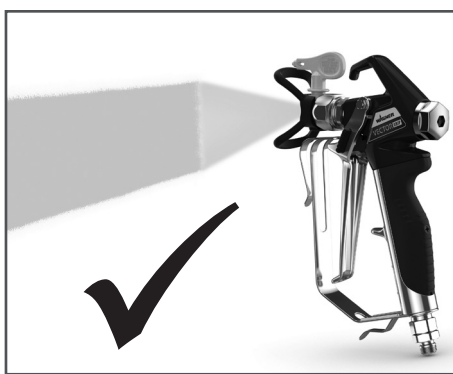
HEA | HIGH EFFICIENCY
AIRLESS

HEA stands for High Efficiency Airless, an innovative nozzle technology revolutionising airless spraying. HEA nozzles allow the pressure of the spray device to be reduced right down and allow it to work in the low-pressure range (ideally at 80 - 140 bar). The nozzles can be used with all TradeTip 3 nozzle holders and WAGNER devices.

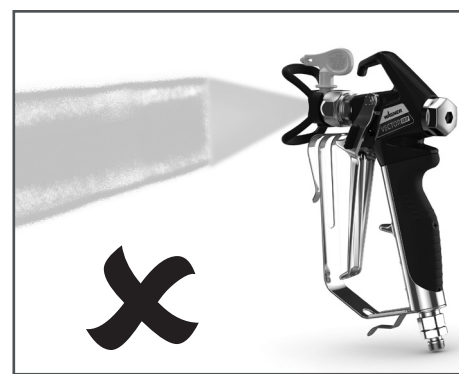
Some paints may need to be diluted to achieve the best result possible. The experts at Wagner application technology have therefore tested a wide range of materials for you. Their recommendations can be found in the Wagner Spray Guide at sprayguide.wagner-group.com.



Set the low pressure in the HEA range and start.



Even spray pattern without spray edges.



If edges are visible, slowly increase the pressure.

HEA tip table



All of the tips in the table below are supplied together with the appropriate gun filter.

Application	Tip marking	Spray angle	Bore inch / mm	Spraying width mm 1)	Gun filter	Order no.
Synthetic-resin paints PVC paints	211	20°	0.011 / 0.28	120	red	0554211
	311	30°	0.011 / 0.28	150	red	0554311
	411	40°	0.011 / 0.28	190	Rot	0554411
Paints, primers Fillers	213	20°	0.013 / 0.33	120	red	0554213
	313	30°	0.013 / 0.33	150	red	0554313
	413	40°	0.013 / 0.33	190	red	0554413
Fillers Rust protection paints	415	40°	0.015 / 0.38	190	yellow	0554415
	515	50°	0.015 / 0.38	225	yellow	0554515
	615	60°	0.015 / 0.38	270	yellow	0554615
Rust protection paints Latex paints Dispersions	417	40°	0.017 / 0.43	190	white	0554417
	517	50°	0.017 / 0.43	225	white	0554517
	617	60°	0.017 / 0.43	270	white	0554617
Rust protection paints Latex paints Dispersions	519	50°	0.019 / 0.48	225	white	0554519
	619	60°	0.019 / 0.48	270	white	0554619
Flame retardant	421	40°	0.021 / 0.53	190	white	0554421
	521	50°	0.021 / 0.53	225	white	0554521
	621	60°	0.021 / 0.53	270	white	0554621

1) Spray width at about 30 cm to the object and 100 bar (10 MPa) pressure with synthetic-resin paint 20 DIN seconds.

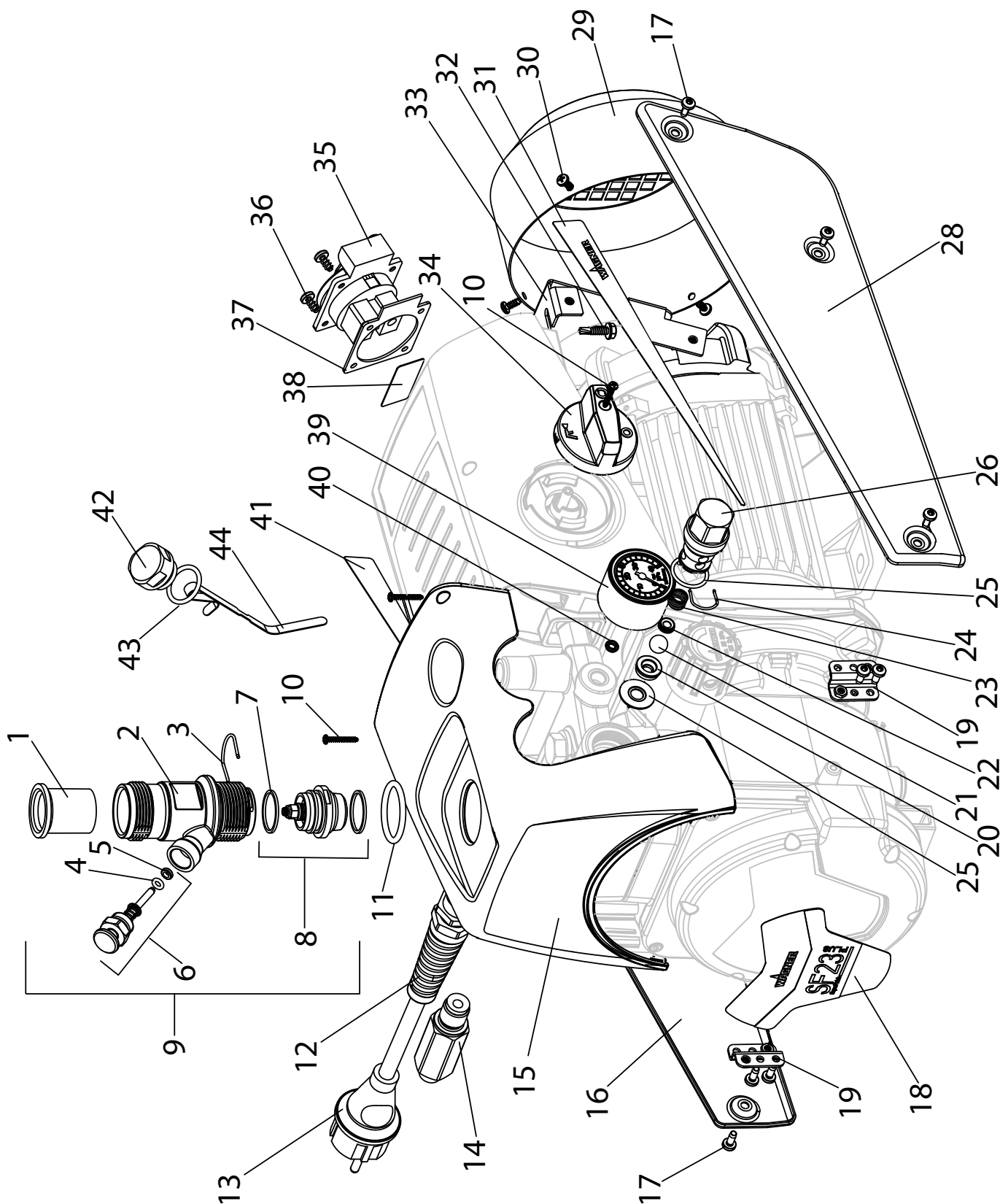


You can find further accessories for optimised working at
<https://go.wagner-group.com/accessories-professional>

11.2 SPARE PARTS LIST SF 23 PLUS

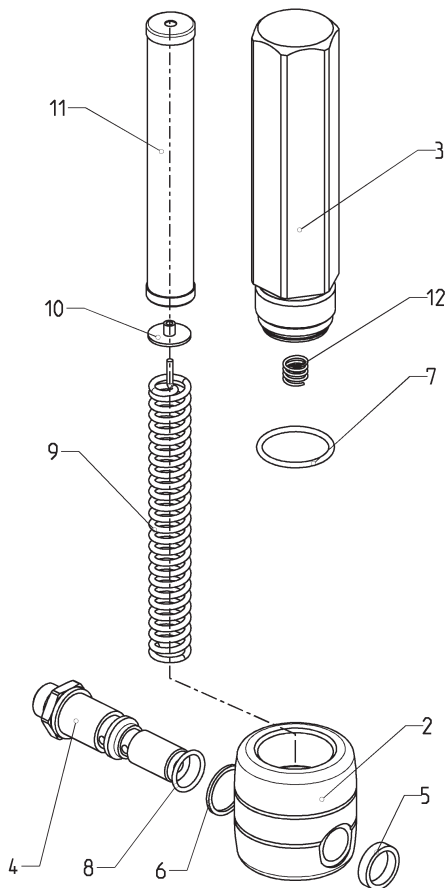
ITEM	ORDER-NO	DESIGNATION
1	0340 339	Inlet
2	2334 383	Inlet valve trigger housing
3	2369 455	Clasp
4	9971 486	O-ring
5	0341 316	Wiper
6	0341 336	Inlet valve trigger (incl. pos. 4, 5)
7	0341 331	Sealing ring
8	2393 043	Inlet valve (incl. pos.7 (2x))
9	2402 347	Inlet valve complete. (pos. 1,2,3,6,8)
10	0421 328	Oval head screw 3, 17x20
11	2337 138	O-ring 31.4 x 3.55
12	9952 685	Cable threaded joint
13	0261 352	Mains cable H07-RNF 3x 1.5mm ² , 6m long
14	2409 463	Double socket NPS 1/4"
15	2334 038	Cover
16	2436 070	Cover (right)
17	2315 382	Oval head screw M4x10
18	2339 570	Label SF 23 PLUS
19	2437 157	Sheet metal bracket assy.
20	0341 327	Outlet valve seat
21	9941 501	Ball 10
22	0253 405	Spring support ring
23	0341 326	Pressure spring
24	0341 328	Clasp
25	2393 105	Sealing ring and o-ring 20x2
	2393 106	Outlet valve, service set (pos. 20-25)
26	2369 445	Outlet valve complete (incl. pos.20-25)
28	2436 068	Cover (left)
29	2369 506	Fan cover
30	9902 225	Oval head screw 3.5x9.5
31	2341 466	Label (left)
32	9903 348	Self drilling screw
33	2337 484	Connecting plate
34	2342 501	Multi-function switch
35	9950 241	Socket
36	9905 113	Oval head screw 5x10

ITEM	ORDER-NO	DESIGNATION
37	9950 242	Seal
38	2342 535	Label
39	2343 666	Pressure gauge
40	9970 218	Sealing ring
41	2341 465	Label (right)
42	0341 349	Oil cap screw
43	9971 146	O-ring
44	2362 313	Oil measuring stick



11.3 SPARE PARTS LIST HIGH-PRESSURE FILTER

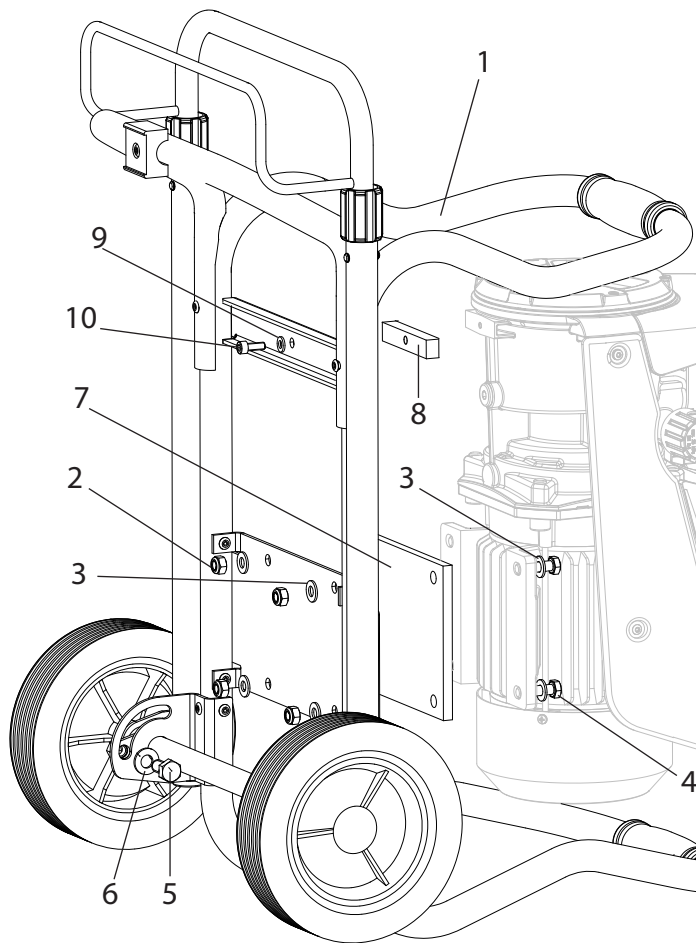
ITEM	ORDER NO.	DESIGNATION
1	0097 121	High-pressure filter HF- 01 compl.
2	0097 301	Filter block
3	0097 302	Filter housing
4	0097 303	Hollow screw
5	0097 304	Seal ring
6	9970 110	Seal ring
7	9974 027	O-ring 30x2 (PTFE)
8	9971 401	O-ring 16x2 (PTFE)
9	0508 749	Bearing spring
10	0508 603	Bearing ring
11	0508 748 0508 450 0508 449	Filter insert 60 meshes Optional: Filter insert 100 meshes Filter insert 30 meshes
12	9994 245	Pressure spring



Spare parts diagram high-pressure filter

11.4 SPARE PARTS LIST TROLLEY

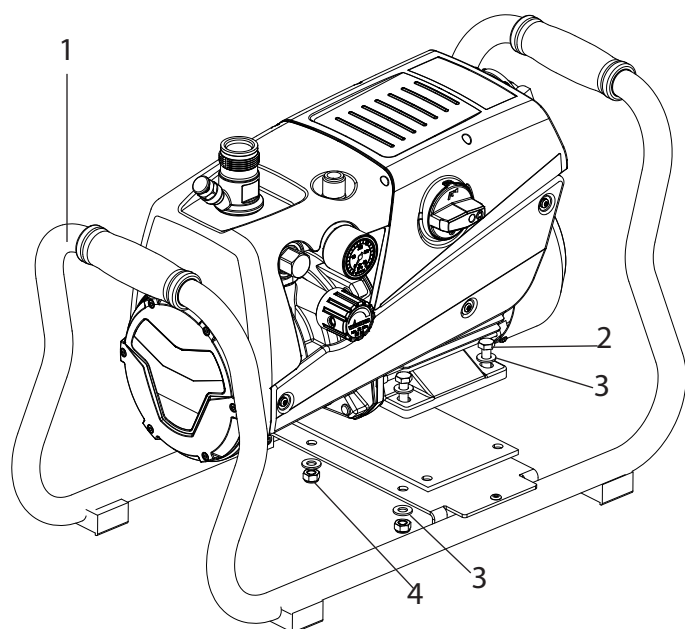
ITEM	ORDER NO.	DESIGNATION
1	2343 670	Trolley assy. (SF 23 PLUS)
2	9910 208	Hexagon nut M8
3	9920 102	Washer A 8.4
4	9900 118	Hexagon screw M8x30
5	3054 019	Hexagon screw M10x20
6	9920 106	Washer A 10.5
7	2340 954	Intermediate plate
8	2362 484	Absorber
9	9920 311	Washer A 6,4
10	9900 325	Hexagon screw M6x16



Spare parts diagram trolley SF 23 PLUS

11.5 SPARE PARTS LIST FRAME

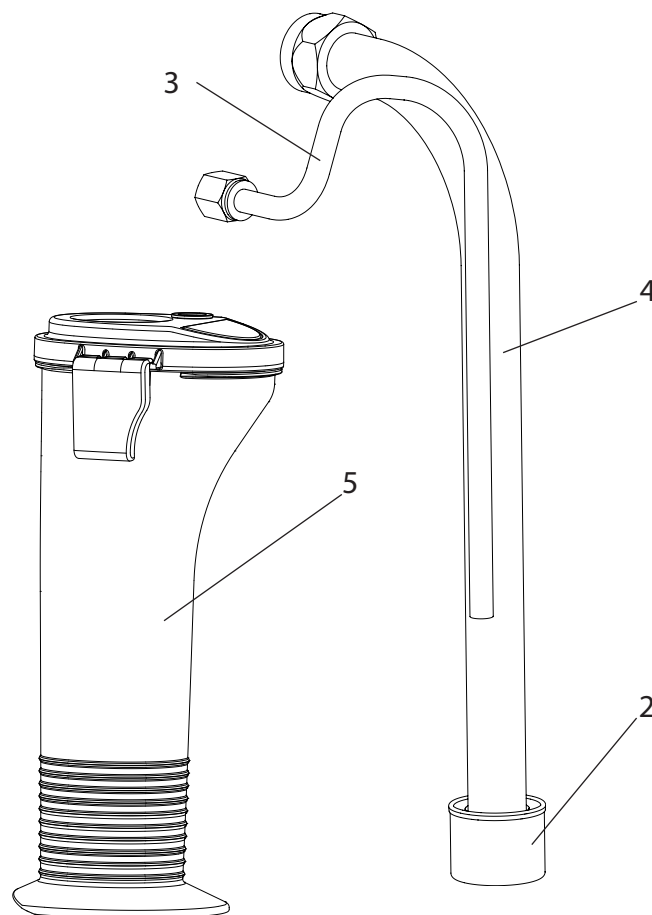
ITEM	ORDER NO.	DESIGNATION
1	2343 637	Frame complete
2	9900 118	Hexagon screw M8x30
3	9920 102	Washer A 8.4
4	9910 208	Hexagon nut M8



Spare parts diagram frame

11.6 SPARE PARTS LIST SUCTION SYSTEM (RIGID)

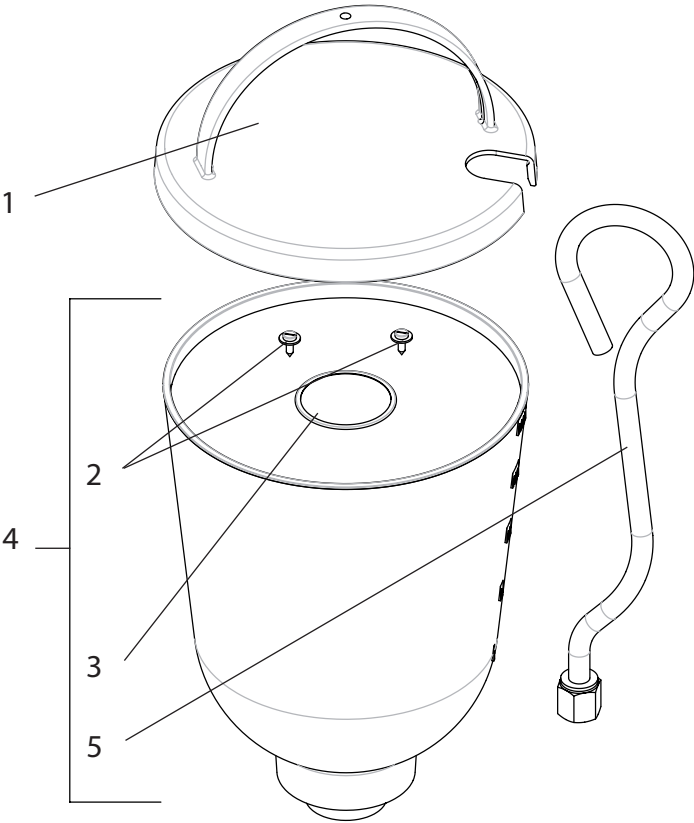
ITEM	ORDER NO.	DESIGNATION
1	2342 879	Suction system assy. (incl. pos. 2-4)
2	2323 325 0250 245	Filter, mesh width 1 mm Optional: Filter, mesh width 0,8 mm
3	2343 688	Return pipe
4	2342 682	Suction tube
5	2306 987	PumpRunner



Spare parts diagram suction system (rigid)

11.7 SPARE PARTS LIST HOPPER 5L

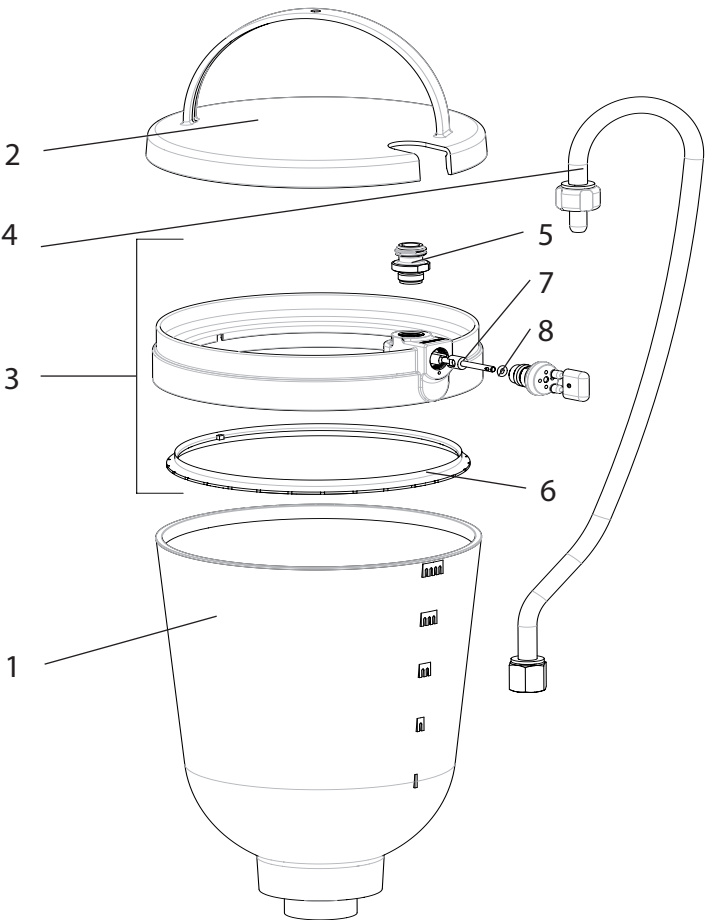
ITEM	ORDER-NO	DESIGNATION
-	0341 265	Hopper 5l, assy.
1	0340 901	Cover
2	9902 306	Sheet metal screw 3,9x13 (2)
3	0037 607	Filter disk, mesh width 0,8 mm
	0003 756	Optional: Filter disk, mesh width 0,4 mm
4	0340 904	Hopper
5	0340 908	Return pipe



Spare parts diagram hopper

11.8 SPARE PARTS LIST HOPPER WITH TOPCLEAN

ITEM	ORDER-NO	DESIGNATION
-	0341 268	Hopper 5l with TopClean, assy.
1	0340 904	Hopper 5l (filter disc see 11.7)
2	0340 901	Cover
3	0340 271	TopClean, assy.
4	0340 270	Return pipe
5	0340 499	Screwing
6	0340 466	Distributor ring
7	0340 500	Rotary valve shaft
8	9971 486	O-ring 4x2 (FFPM)



Spare parts diagram hopper with TopClean